

## 1. Identification

**Product Identifier:** **Amazing Clear Cast A Side**  
**Use:** Component for Mold Making and Casting. For Industrial/Professional use only.  
**Manufacturer:** Alumilite  
 315 E. North Street Kalamazoo, MI 49007 USA  
**Phone Number:** +1 800-447-9344 (9 a.m. to 5 p.m. EST)  
**Emergency Phone:** CHEMTREC 800-424-9300 or +1 703-527-3887  
**E-mail:** [info@alumilite.com](mailto:info@alumilite.com)

## 2. Hazards Identification

### GHS Classification:

Eye Irritation Category 2  
 Skin Irritation Category 2  
 Skin Sensitizer Category 1

**Label Elements:** Warning!



### Hazard Phrases

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.

### Precautionary Phrases

P261 Avoid breathing mist, vapor or spray.  
 P264 Wash hands thoroughly after handling.  
 P272 Contaminated work clothing should not be allowed out of the work area.  
 P280 Wear protective gloves/protective clothing/eye protection/face protection.  
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice or attention.  
 P337+P313 If eye irritation persists: Get medical advice or attention.  
 P362+P364 Take off contaminated clothing and wash before reuse.  
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

**Supplemental Information:** Read and understand the hazard information on Part B before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Bisphenol A-epichlorohydrin epoxy resin	25068-38-6	90-100
Alkyl (C12-14) glycidyl ether	68609-97-2	0-10
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation persists.

**Inhalation:** Remove person to fresh air. Get medical attention if symptoms persist.

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Get medical attention.

**Most Important Symptoms/Effects:** Causes serious eye irritation. May cause an allergic skin reaction.

**Indication of Immediate Medical Attention/Special Treatment:** If product gets in eyes, immediately flush with water.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment. Dispose of in accordance with applicable local and federal environmental laws and regulations.

## 7. Handling and Storage

**Safe Handling:** Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** None established.

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses/goggles.

**Other Protective Measures:** Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid, blue tint

**Odor:** Epoxy

**Odor Threshold:** No data available

**pH:** No data available

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** >205°F

**Evap. Rate:** No data available

**Upper/Lower Flammability Limits:** No data available

**Vapor Pressure:** No data available  
**Vapor Density:** No data available  
**Relative Density:** 1.15  
**Solubility:** No data available  
**Partition Coefficient: n-octanol/Water:** No data available  
**Auto-Ignition Temp:** No data available  
**Decomposition Temp:** No data available  
**Viscosity:** 10,000-12,000 cps

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.  
**Chemical Stability:** Stable under recommended conditions. After prolonged storage, may crystallize.  
**Possibility of Hazardous Reactions:** Masses of  $\geq 1$  lb (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.  
**Conditions to Avoid:** Avoid excessive heat.  
**Incompatible Materials:** Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.  
**Hazardous Decomposition Products:** Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye irritation, pain, redness.  
**Skin Contact:** Causes skin irritation. May cause sensitization. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Inhalation:** Vapors from heated product may cause respiratory irritation.  
**Ingestion:** No data available.  
**Chronic Health Effects:** Allergic skin reaction.  
**Acute Toxicity Values:** Estimated Oral rat LD<sub>50</sub> >5,000 mg/kg; Dermal rabbit LD<sub>50</sub> >20,000 mg/kg.  
**Respiratory Sensitization:** Components are not respiratory sensitizers.  
**Skin Sensitization:** Causes allergic skin reaction.  
**Germ Cell Mutagenicity:** Components are not mutagens.  
**Carcinogenicity:** Components are not carcinogens.  
**Reproductive Toxicity:** Components are not reproductive toxins.  
**Specific Target Organ Toxicity:** Not classified based on available data.

## 12. Ecological Information

**Ecotoxicity:** Do not release into waterways.  
**Persistence and Degradability:** Not readily biodegradable.  
**Bioaccumulative Potential:** Low potential to bioaccumulate in aquatic organisms.  
**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Do not dump to ground, sewers, or watercourses. Dispose according to local, state and federal regulations.  
For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

## 14. Transport Information

**DOT:** Non-bulk packagings (<882 lbs. or <119 gal.) are not regulated for transport  
Bulk packaging (>882 lbs. or >119 gal.) are UN 3082, Environmentally hazardous substance, liquid, n.o.s. (epoxy resin), 9, III.  
**IMDG/IATA:** UN 3082, Environmentally hazardous substance, liquid, n.o.s. (epoxy resin), 9, III.  
**Marine Pollutant:** Yes  
Excepted from IMDG and IATA regulations in containers of 5 liters or less (see IATA SP A197 and IMDG 2.10.2.7).

**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**  
**CERCLA 103 Reportable Quantity:** This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements.  
**SARA TITLE III**  
**Section 311/312:** Acute Health  
**Section 313 Toxic Chemicals:** This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.  
**Section 302 Extremely Hazardous Substances (TPQ):** None  
**EPA Toxic Substances Control Act (TSCA) Status:** All components in this product are listed on TSCA.  
**STATE REGULATIONS:**  
**California Proposition 65: WARNING:** This product can expose you to chemicals including Epichlorohydrin which is known to the State of California to cause cancer and/or reproductive harm.  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.  
**Recommended Uses and Restrictions:** Mold making and casting.  
**SDS Revision Notes:** New GHS Format February 28, 2019  
**Disclaimer:** The information contained herein is considered accurate; however, Alumilite makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

## 1. Identification

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 Use: Component for Mold Making and Casting. For Industrial/Professional use only.  
 Manufacturer: Alumilite  
 315 E. North Street Kalamazoo, MI 49007 USA  
 Phone Number: +1 800-447-9344 (9 a.m. to 5 p.m. EST)  
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887  
 E-mail: [info@alumilite.com](mailto:info@alumilite.com)

## 2. Hazards Identification

### GHS Classification:

Acute Toxicity – Oral Category 4  
 Acute Toxicity – Dermal Category 4  
 Skin Corrosion Category 1B  
 Eye Damage/Irritation Category 1  
 Skin Sensitization Category 1  
 Toxic to Reproduction Category 2  
 Aquatic Toxicity - Acute and Chronic Category 1

Label Elements: Danger



### Hazard Phrases

H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H361 Suspected of damaging fertility or the unborn child.  
 H410 Very toxic to aquatic life with long lasting effects.

### Precautionary Phrases

P202 Do not handle until all safety precautions have been read and understood.  
 P264 Wash hands thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P272 Contaminated work clothing should not be allowed out of the work place.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves and eye protection.  
 P301+312 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.  
 P330 Rinse mouth.  
 P303+361+353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water (or shower).  
 P308+313 IF exposed or concerned: Get medical advice/attention.  
 P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333+313 If skin irritation or rash occurs: Get medical advice/attention.  
 P362+364 Take off contaminated clothing and wash it before reuse.  
 P363 Wash contaminated clothing before reuse.  
 P391 Collect spillage.  
 P405 Store locked up.  
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: None.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
4-Nonylphenol, branched	84852-15-3	40-65
Diaminopolypropylene glycol	9046-10-0	20-45
Trimethylolpropane poly (oxypropylene) triamine	39423-51-3	20-45
3,6-dioxaoctamethylenediamine	929-59-9	0-15
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Get medical attention if irritation persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation persists.

**Inhalation:** Remove person to fresh air. Get medical attention if symptoms persist.

**Ingestion:** Rinse mouth. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention.

**Most Important Symptoms/Effects:** May cause eye damage and eye pain, watering and redness.

**Indication of Immediate Medical Attention/Special Treatment:** Eye pain, watering and redness.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

## 6. Accidental Release Measures

**Personal Precautions, Protective Equipment and Emergency Procedures:** Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

## 7. Handling and Storage

**Safe Handling:** Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F. Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** None Established

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If ventilation is inadequate, use a properly fitted, NIOSH-approved, air-purifying respirator with organic vapor cartridges. For higher exposures or in an emergency, use a supplied-air

respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses or goggles.

**Other Protective Measures:** An eye wash facility and washing facility should be available in the work area. Avoid skin contact. Follow good Industrial Hygiene practices.

## 9. Physical and Chemical Properties

**Appearance:** Clear, colorless to light amber liquid

**Odor:** Ammonia-like

**Odor Threshold:** No data available

**pH:** Alkaline

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** >205°F

**Evap. Rate:** No data available

**Flamm. Limits:** No data available

**Vapor Pressure:** No data available

**Vapor Density:** >1 (Air = 1)

**Relative Density:** 0.97 @ 25°C

**Solubility:** No data available

**Partition Coefficient: n-octanol/Water:** No data available

**Auto-Ignition Temp:** No data available

**Decomposition Temp:** No data available

**Viscosity:** 1200 cP @ 25°C

## 10. Stability and Reactivity

**Reactivity:** No specific data is available for this product.

**Chemical Stability:** Stable under recommended conditions.

**Possibility of Hazardous Reactions:** No data available.

**Conditions to Avoid:** No data available.

**Incompatible Materials:** Reactive or incompatible with acids and epoxy resins.

**Hazardous Decomposition Products:** Under normal conditions of storage and use, hazardous decomposition should not occur.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye damage.

**Skin Contact:** Causes severe skin burns. May cause allergic reaction to skin.

**Inhalation:** Vapors or mists may cause respiratory irritation.

**Ingestion:** Harmful if swallowed. May cause burns to mouth, throat and stomach.

**Chronic Health Effects:** Not fully determined.

**Acute Toxicity Values:** Product is considered Acute Toxicity – Oral Category 4 and Acute Toxicity – Dermal Category 4 based on toxicity data for hazardous constituents.

**Respiratory Sensitization:** Components are not respiratory sensitizers.

**Skin Sensitization:** Components are skin sensitizers.

**Germ Cell Mutagenicity:** Components are not known mutagens.

**Carcinogenicity:** Components are not designated as carcinogens by NTP, IARC, or OSHA.

**Reproductive Toxicity:** Suspected of damaging fertility or the unborn child.

**Specific Target Organ Toxicity:** No data available.

## 12. Ecological Information

**Ecotoxicity:** Product is considered dangerous to aquatic environment based on aquatic toxicity of nonylphenol and diaminopolypropylene glycol.

**Persistence and Degradability:** Not readily biodegradable.

**Bioaccumulative Potential:** Low potential for bioaccumulation.

**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Minimize waste generation. Dispose of with a licensed waste disposal contractor. Do not dispose of down the drain. Dispose according to local, state and federal regulations.

## 14. Transport Information

**U.S.:** UN3267, Corrosive liquid, basic, organic, n.o.s. (nonylphenol, polyoxypropylene diamine), 8, III. Product sold in 4-oz., 8-oz. 16-oz. and 1-gal. container sizes are LTD QTY.

**IMDG & IATA:** UN3267, Corrosive liquid, basic, organic, n.o.s. (nonylphenol, polyoxypropylene diamine), 8, III.

**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887.

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**

**CERCLA 103 Reportable Quantity:** This product does not contain reportable quantities of CERCLA 103 chemicals.

**SARA TITLE III Section 311/312:** Acute/Chronic Health

**Section 313 Toxic Chemicals:** This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

**Section 302 Extremely Hazardous Substances (TPQ):** None

**EPA Toxic Substances Control Act (TSCA) Status:** Components in this product are listed on TSCA.

**STATE REGULATIONS:**

**California Proposition 65: WARNING:** This product can expose you to chemicals including Propylene oxide which is known to the State of California to cause cancer. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

**Recommended Uses and Restrictions:** This product is intended for industrial/professional use only.

**SDS Revision Notes:** GHS format: February 28, 2019

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